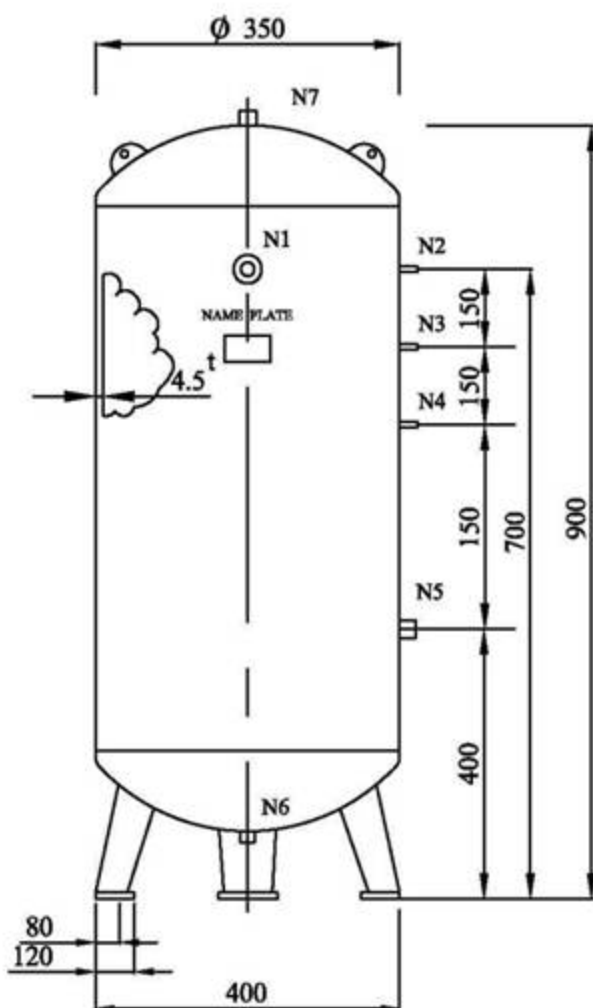
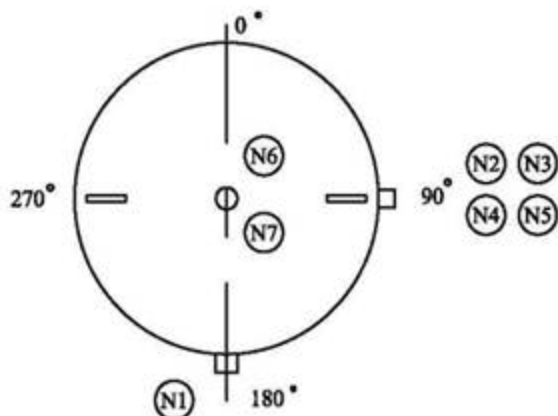




SPECIFICATION

N1 Outlet Nozzle	Ø 1/2"	BSW.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle	Ø 1/2"	BSW.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.

Material Mild Steel SS400 x 4.5 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 45 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

บริษัท เจ. พี. จี เทคโนโลยี จำกัด

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AIR RECEIVER TANK CAPACITY 60/4.5 LTRS

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S.RACHA

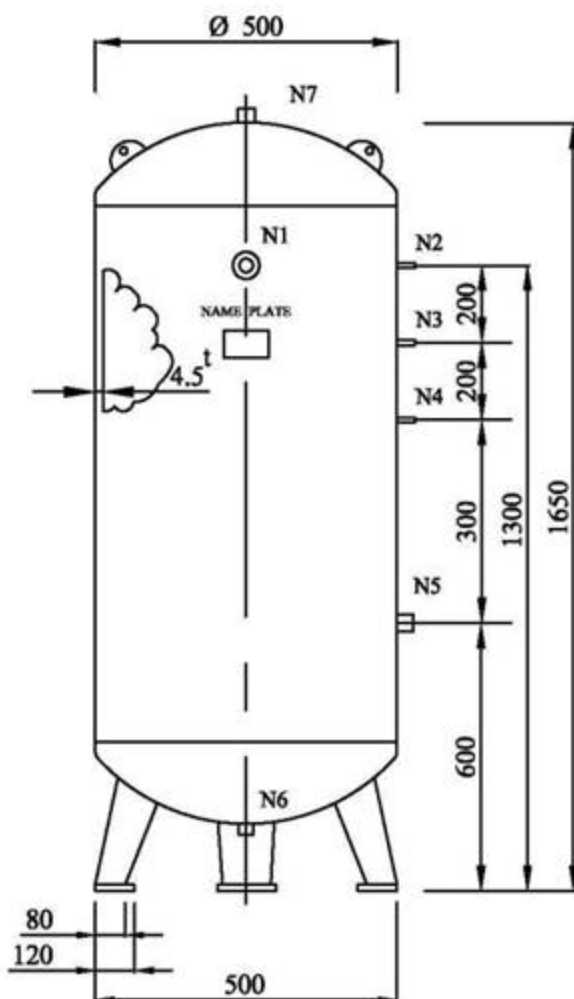
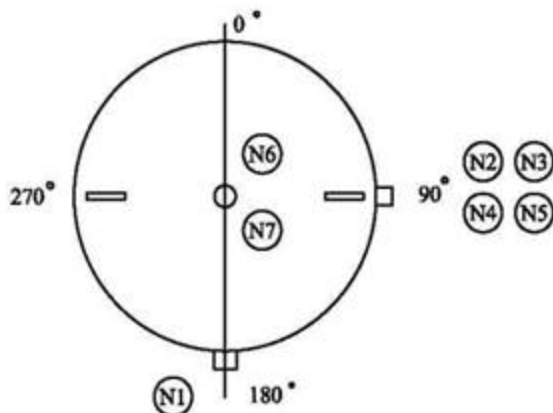
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SPECIFICATION

N1 Outlet Nozzle	Ø 1"	BSW
N2 Safety Valve Nozzle	Ø 1/2"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle	Ø 1"	BSW.
N6 Drain Nozzle	Ø 1/2"	BSW.
N7 Hydro Test Nozzle	Ø 1/2"	BSW.

Material Mild Steel SS400 x 4.5 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 100 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATAL - 55 (AWS.E - 7016)

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AIR RECEIVER TANK CAPACITY 200/4.5 LTRS

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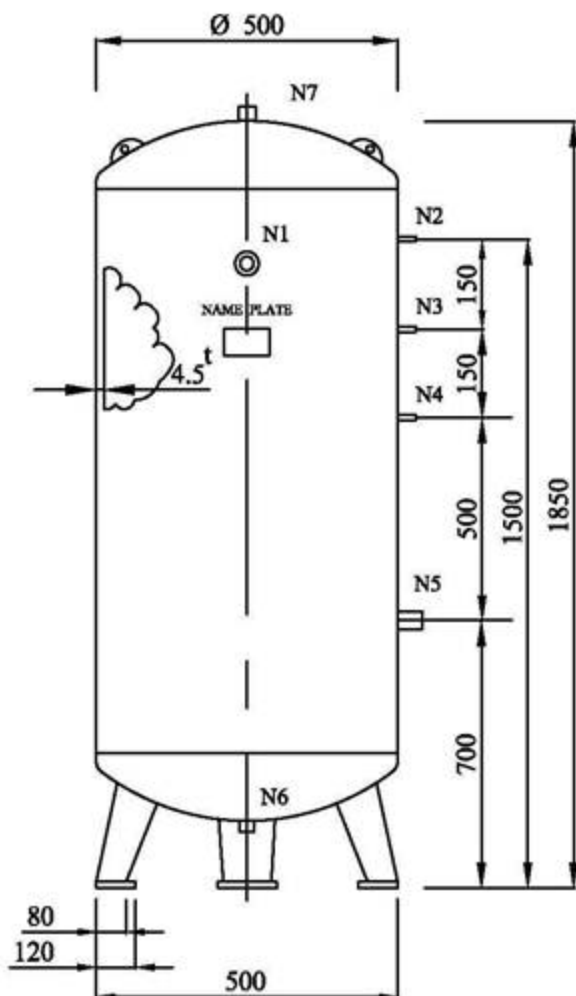
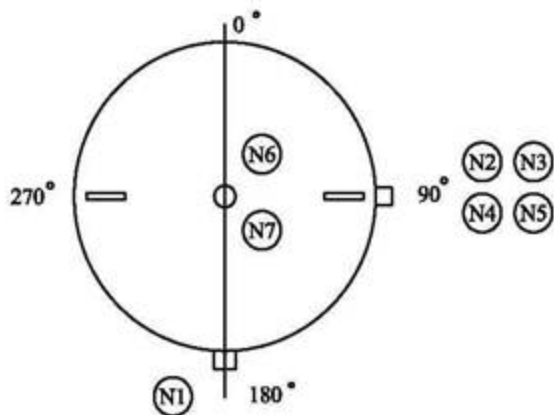
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SPECIFICATION

N1 Outlet Nozzle	Ø 1"	BSW
N2 Safety Valve Nozzle	Ø 1/2"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle	Ø 1"	BSW.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1/2"	BSW.

Material Mild Steel SS400 x 4.5 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 125 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATAL - 55 (AWS.E - 7016)

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AIR RECEIVER TANK CAPACITY 300/4.5 LTRS

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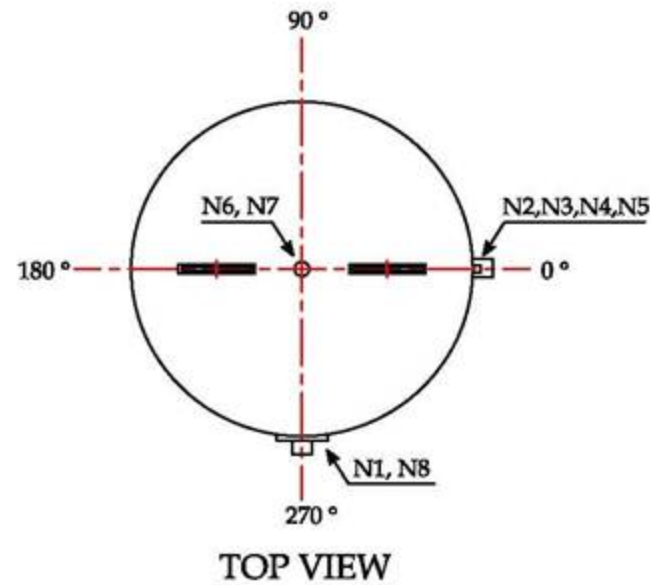
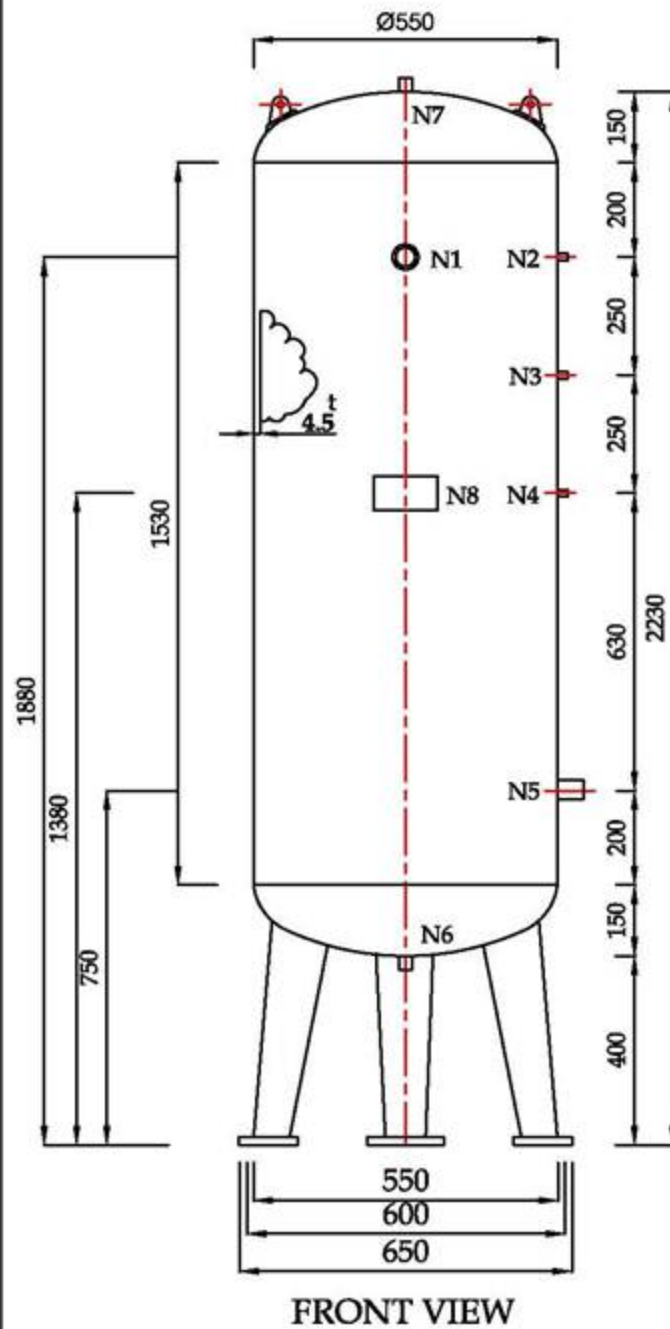
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DESIGN DATA

CAPACITY AIR VOLUME		400 LITRES
NUMBER OF UNITS		1
PRESSURE DESIGN		10 BAR.g (150 PSIG)
HYDROSTATIC TEST		15 BAR.g (225 PSIG)
APPROX. WEIGHT		145 Kg
MATERIAL		SS 400 x 4.5 mm.thk.
PAINT	- INTERNAL SURFACE	COAL TAR EPOXY
	- INTERNAL PRIMER	RED OXIDE
	- EXTERNAL SURFACE	TOA C-370

LONGITUDINAL & CIRCUMFERENTIAL WELDING

INSIDE	ELECTRICAL WELDING 4 mm.
	YAWATA L-85 (AWS.E-7018)
OUTSIDE	FULLY AUTOMATIC WELDING (SAW)
	FLUX LINCOLN # 860
	WIRE LINCOLN L-61 (AWS BM 225)
NOZZLE AND OTHERS	SHIELD METAL ARC WELDING (SMAW)
	YAWATA L-85 (AWS.E-7018)

NOZZIE LIST

ITEM NO.	SERVICE	SIZE	QTY	CONNECTION
N1	AIR INLET	Ø 1 ½"	1	Socket BSW
N2	SAFETY VALVE	Ø 1"	1	Socket BSW
N3	PRESSURE GAUGE	Ø ½"	1	Socket BSW
N4	AIR REGULATION NOZZLE	Ø ½"	1	Socket BSW
N5	AIR OUTLET	Ø 1 ½"	1	Socket BSW
N6	DRAIN	Ø 1"	1	Socket BSW
N7	HYDRO TEST NOZZLE	Ø ½"	1	Socket BSW
N8	NAME PLATE			

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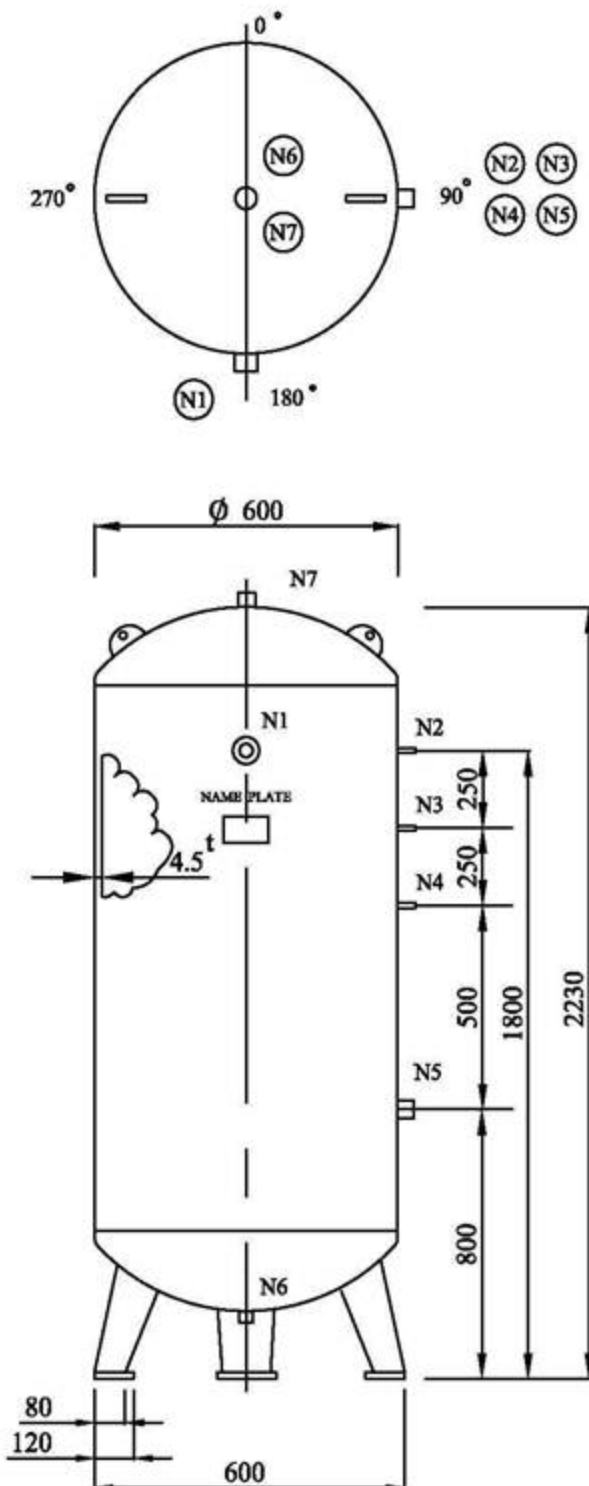
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SPECIFICATION

N1 Outlet Nozzle	Ø 1 1/2"	BSW.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle	Ø 1 1/2"	BSW.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.

Material Mild Steel SS400 x 4.5 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 150 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATAL - 55 (AWS.E - 7016)

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AIR RECEIVER TANK CAPACITY 500/4.5 LTRS

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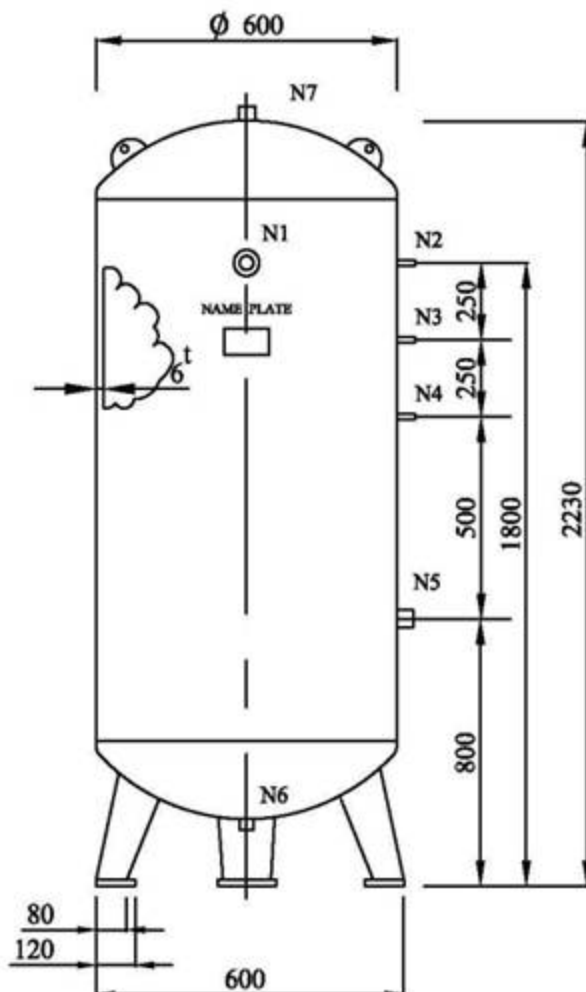
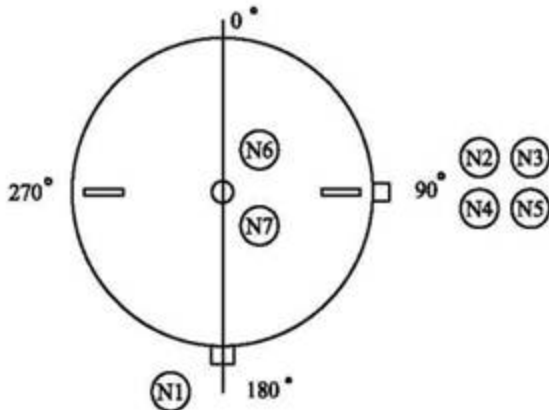
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SPECIFICATION

N1 Outlet Nozzle	Ø	1 1/2" BSW.
N2 Safety Valve Nozzle	Ø	1" BSW.
N3 Pressure Gauge Nozzle	Ø	1/2" BSW.
N4 Air Regulation Nozzle	Ø	1/2" BSW.
N5 Inlet Nozzle	Ø	1 1/2" BSW.
N6 Drain Nozzle	Ø	1" BSW.
N7 Hydro Test Nozzle	Ø	1" BSW.

Material Mild Steel SS400 x 6 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 210 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

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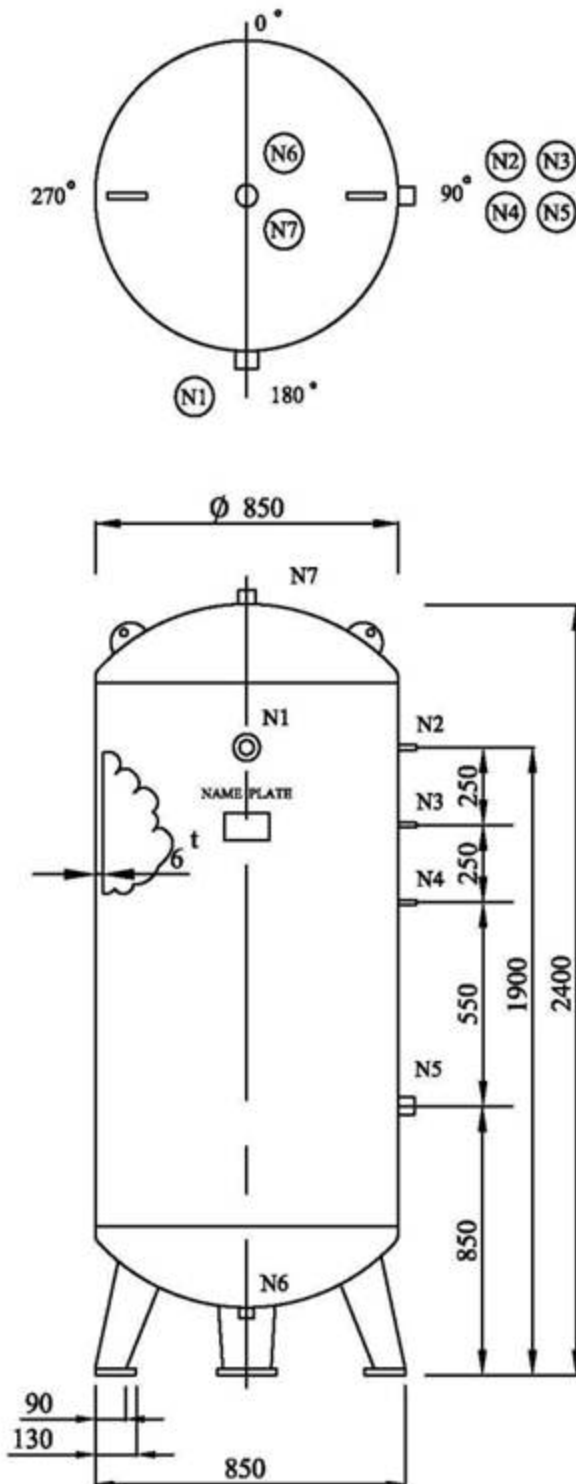
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SPECIFICATION

N1 Outlet Nozzle	Ø 2"	BSW.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle	Ø 2"	BSW.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.

Material Mild Steel SS400 x 6 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 350 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

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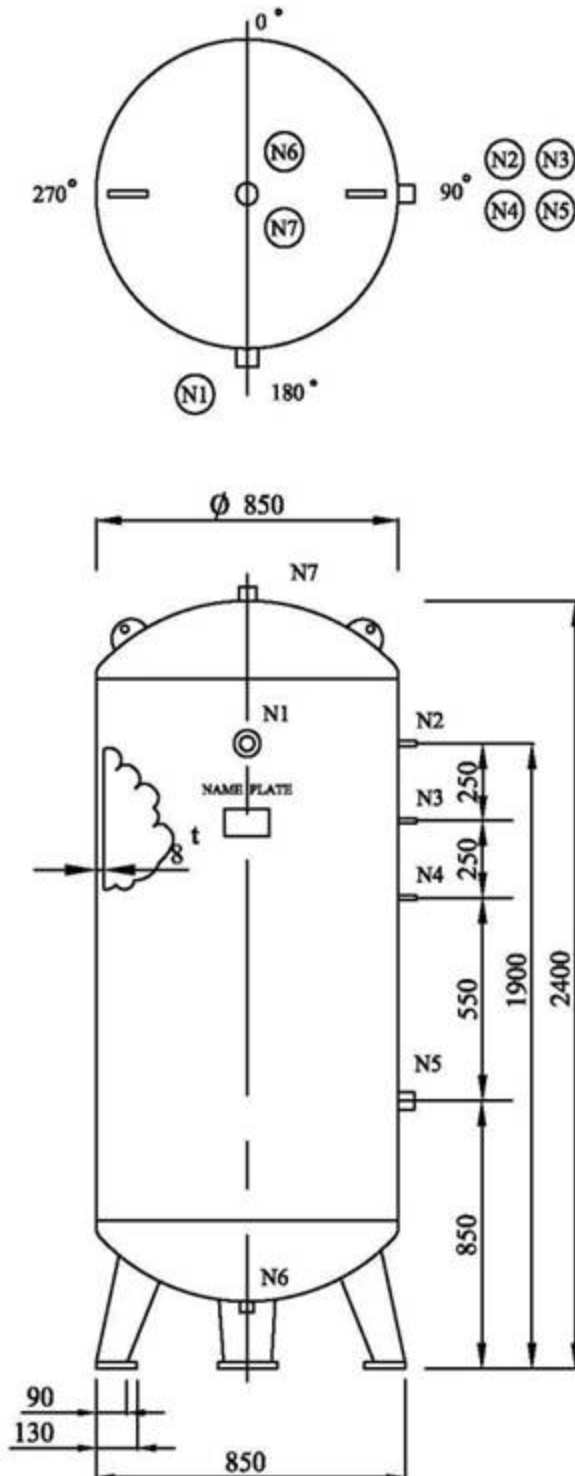
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SPECIFICATION

N1 Outlet Nozzle	Ø 2"	BSW.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle	Ø 2"	BSW.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.

Material Mild Steel SS400 x8 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 480 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

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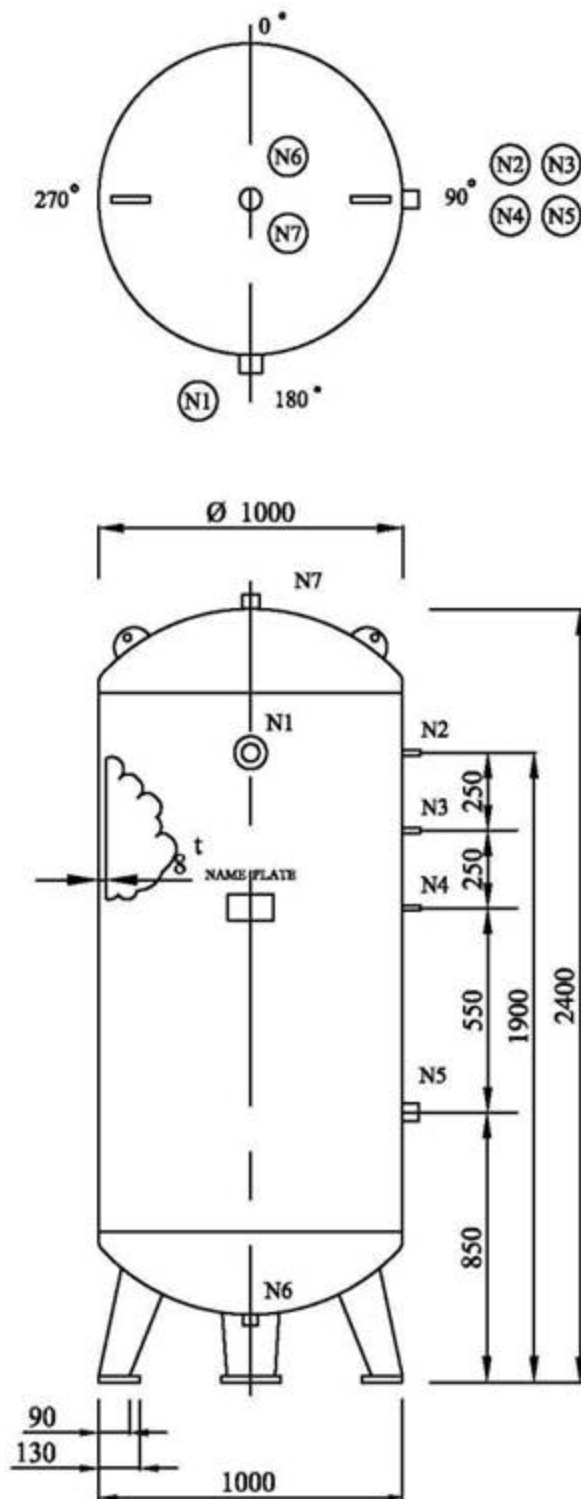
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SPECIFICATION

N1 Outlet Nozzle	Ø 2"	BSW.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle	Ø 2"	BSW.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.

Material Mild Steel SS400 x 8 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 500 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

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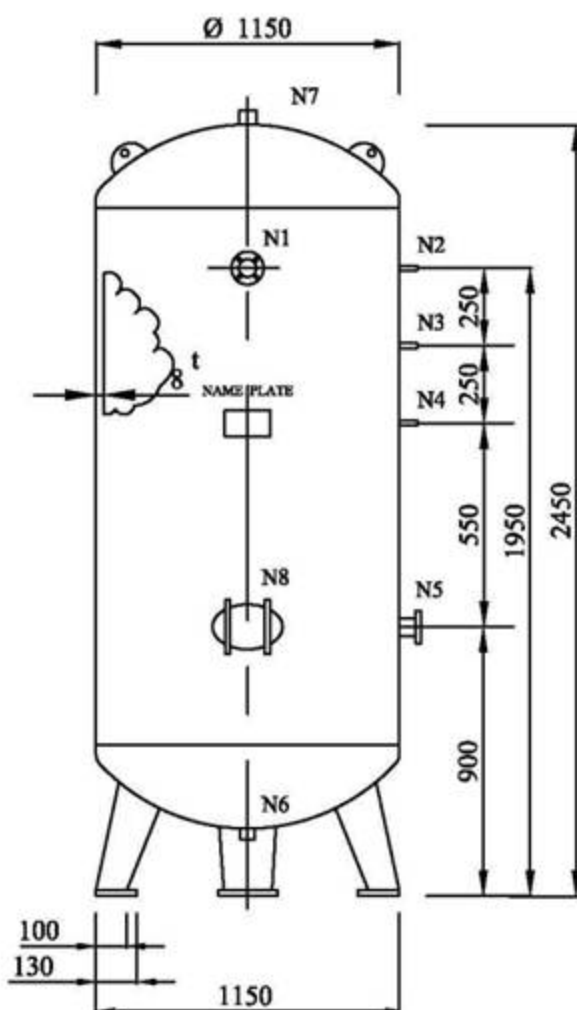
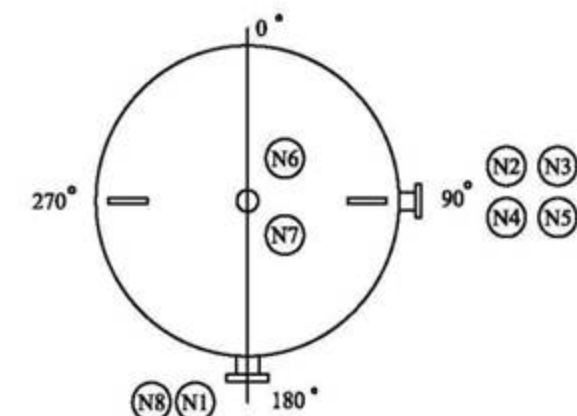
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SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 2 1/2"	Flang.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 2 1/2"	Flang.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 8 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 620 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

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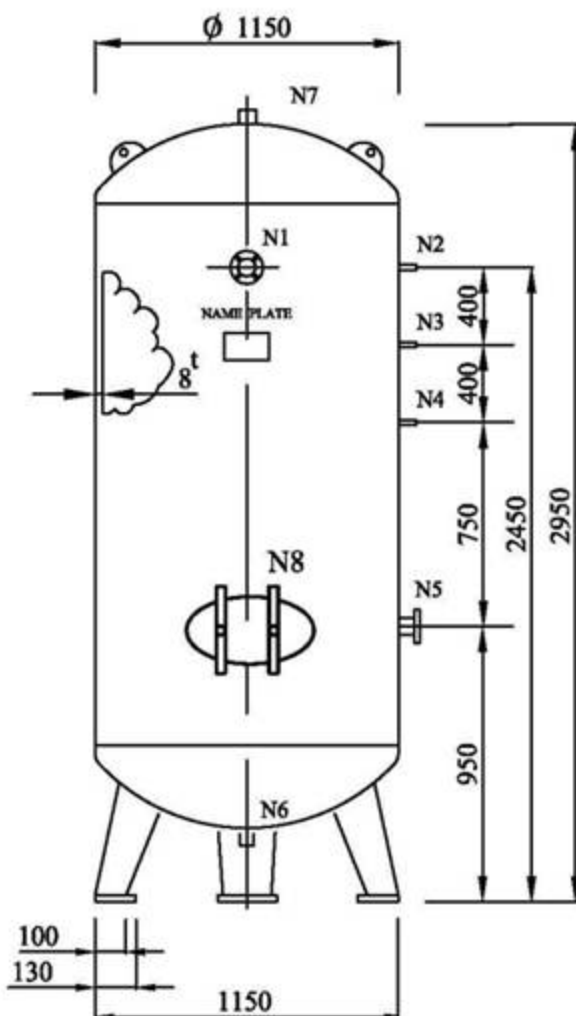
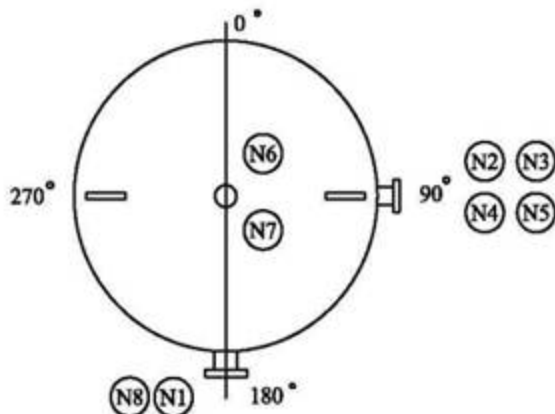
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SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 2 1/2"	Flang.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 2 1/2"	Flang.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 8 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G 019
 Approx. Weight 750 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

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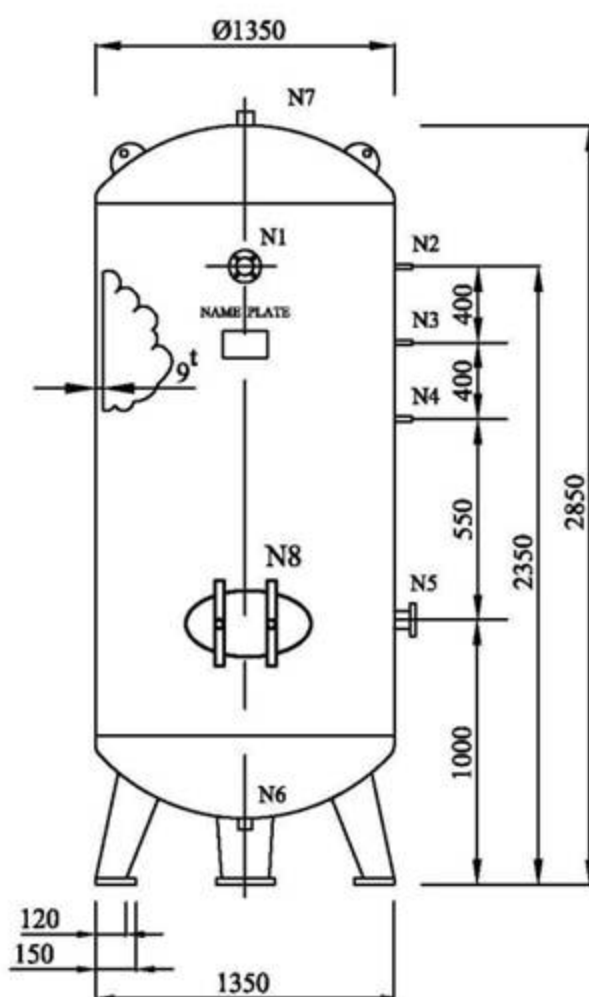
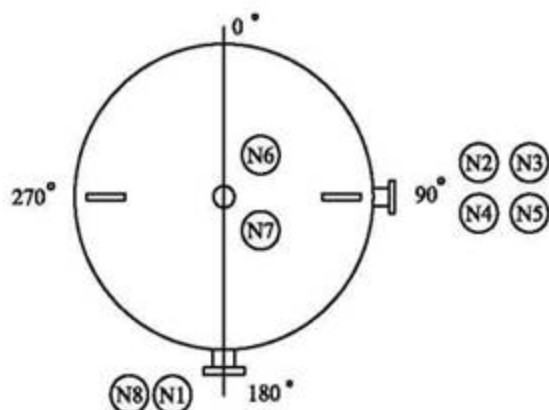
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SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 3"	Flang.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 3"	Flang.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 9 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 950 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

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AIR RECEIVER TANK CAPACITY 3000/9 LTRS

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DRAWN BY

K.TANEE

DATE

1/6/14

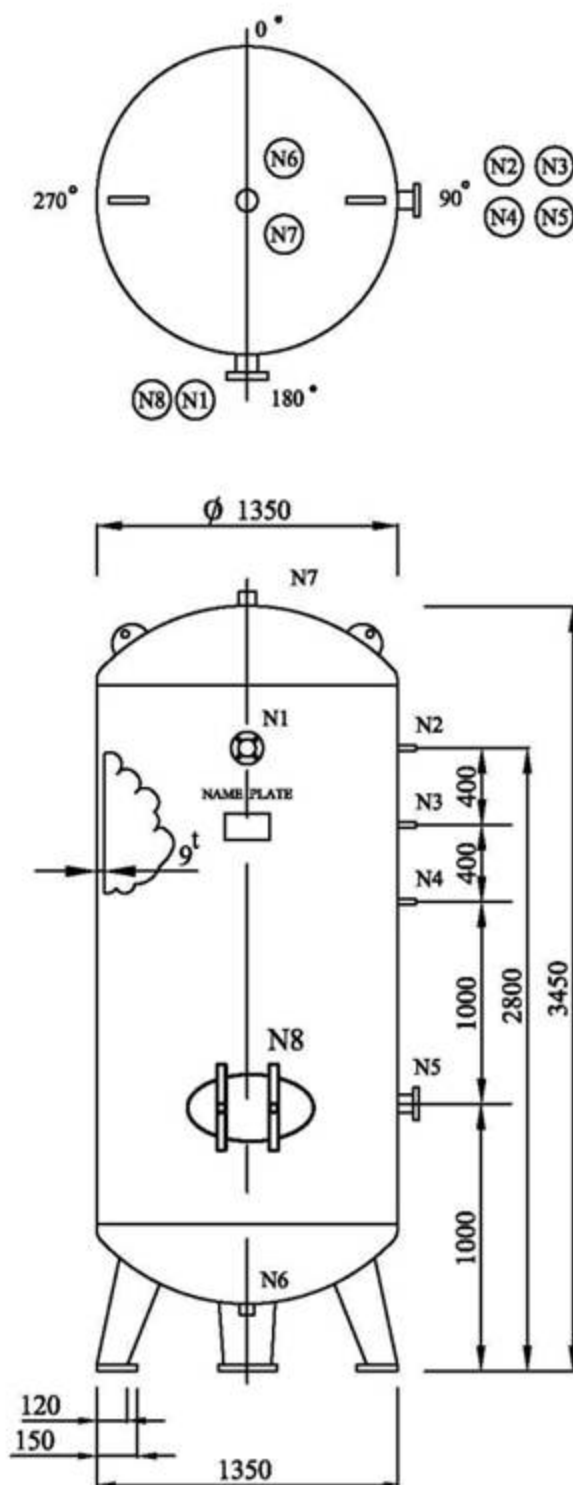
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S.RACHA

REV

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SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 4"	Flang.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 4"	Flang.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 9 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 1100 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

บริษัท จ. พี. จี เทคโนโลยี จำกัด

1 ซอยพาณิชย์การธนบุรี 28 แขวง 2 เขตวัดท่าพระ

เขตบางกอกใหญ่ กรุงเทพฯ 10600 Tel : 02-4204430

Fax : 02-4204431 E-mail: center.j.p.g@gmail.com

www.jpotechnologygroup.com

AIR RECEIVER TANK CAPACITY 4000/9 LTRS

CUSTOMER

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DATE

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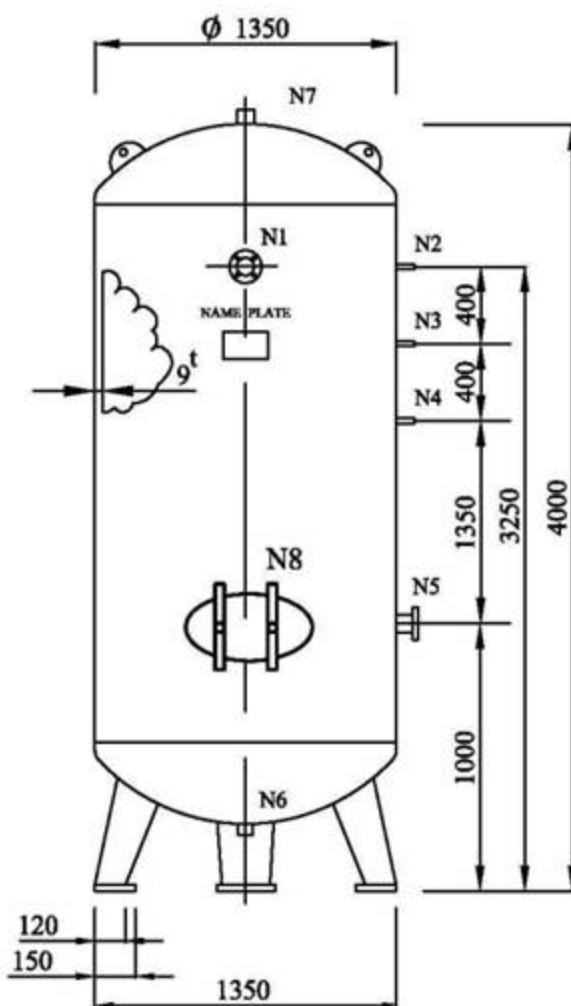
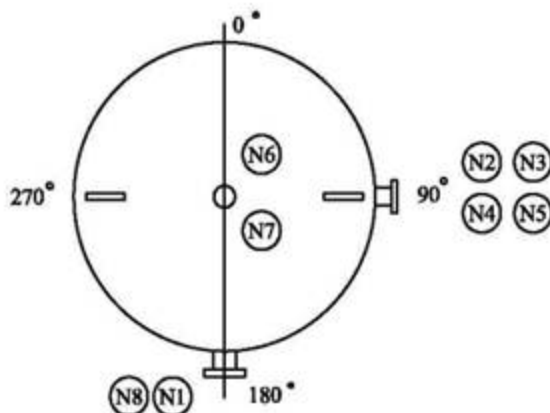
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SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 4"	Flang.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1/2"	BSW.
N4 Air Regulation Nozzle	Ø 1/2"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 4"	Flang.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 9 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 1300 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATAL - 55 (AWS.E - 7016)

บริษัท จ. พี. จี เทคโนโลยี จำกัด

1 ซอยพาณิชย์การธนบุรี 28 แยก 2 แขวงวัดท่าพระ

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AIR RECEIVER TANK CAPACITY 5000/9 LTRS

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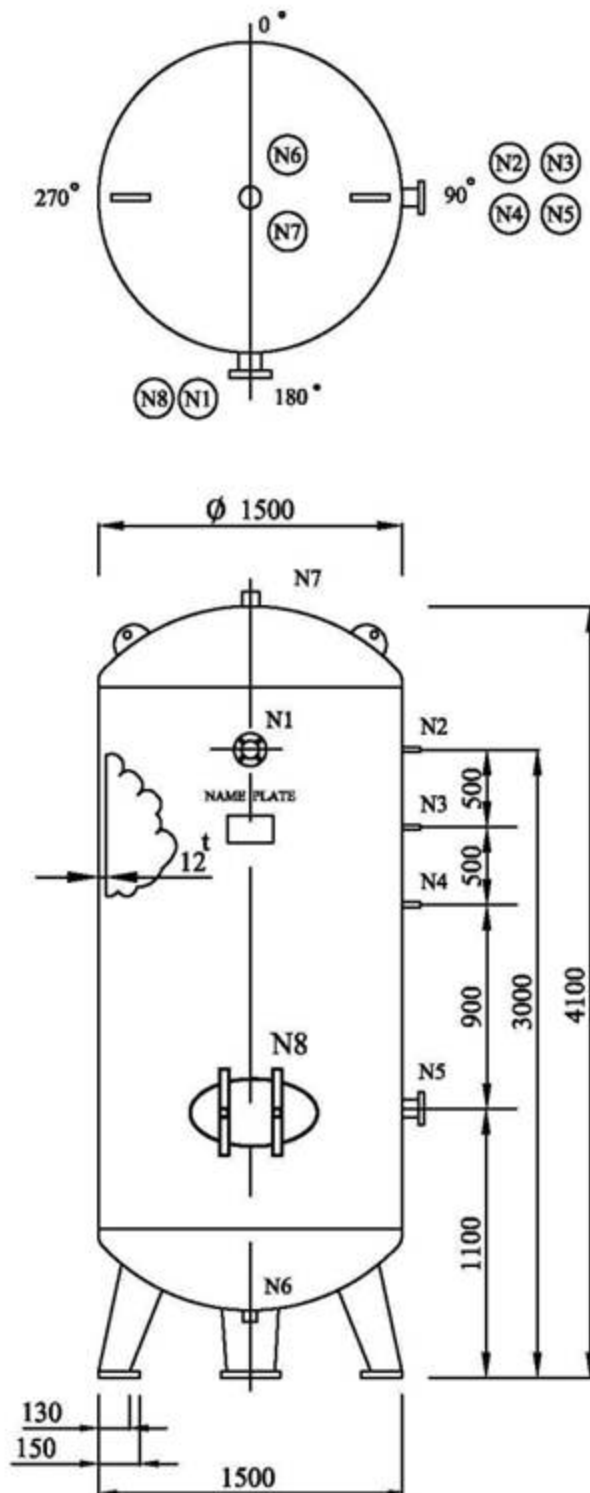
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SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 5"	Flang.
N2 Safety Valve Nozzle	Ø 1"	BSW.
N3 Pressure Gauge Nozzle	Ø 1"	BSW.
N4 Air Regulation Nozzle	Ø 1"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 5"	Flang.
N6 Drain Nozzle	Ø 1"	BSW.
N7 Hydro Test Nozzle	Ø 1"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 12 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 2000 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

บริษัท จ. พี. จี เทคโนโลยี จำกัด

1 ซอยพาณิชย์การธนบุรี 28 แขวง 2 แขวงวัดท่าพระ

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Fax : 02-4204431 E-mail: center.j.p.g@gmail.com

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AIR RECEIVER TANK CAPACITY 6000/12 LTRS

CUSTOMER

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K.TANEE

DATE

1/6/14

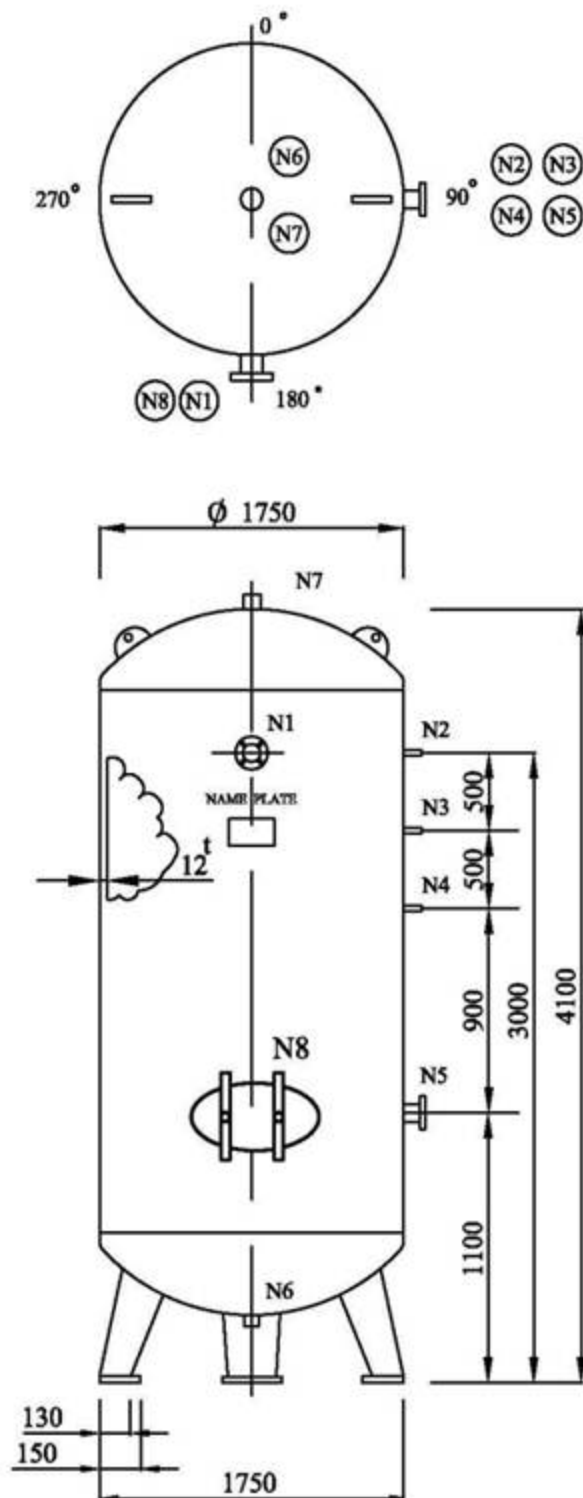
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SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 5"	Flang.
N2 Safety Valve Nozzle	Ø 1 1/2"	BSW.
N3 Pressure Gauge Nozzle	Ø 1"	BSW.
N4 Air Regulation Nozzle	Ø 1"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 5"	Flang.
N6 Drain Nozzle	Ø 1 1/2"	BSW.
N7 Hydro Test Nozzle	Ø 1 1/2"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 12 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 2290 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATAL - 55 (AWS.E - 7016)

บริษัท เอ. ซี. เทคโนโลยี จำกัด

1 ซอยพาณิชย์การธนบุรี 28 แขวงวัดท่าพระ

เขตบางกอกใหญ่ กรุงเทพฯ 10600 Tel : 02-4204430

Fax : 02-4204431 E-mail: center.j.p.g@gmail.com

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AIR RECEIVER TANK CAPACITY 8000/12 LTRS

CUSTOMER

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K.TANEE

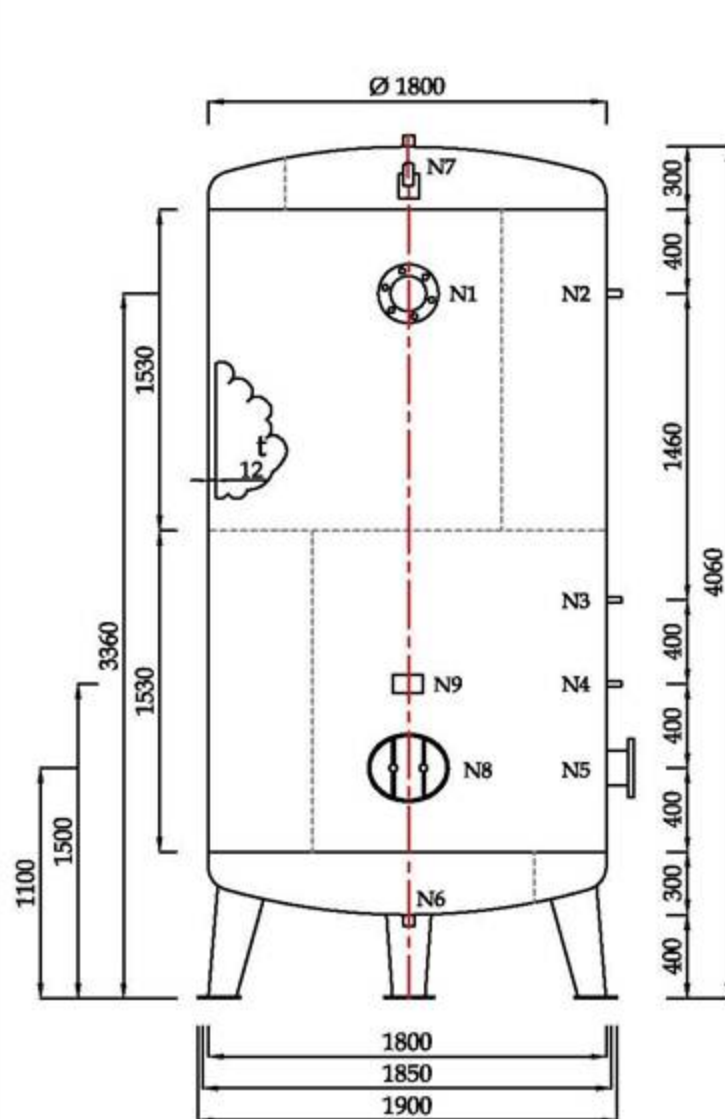
S.RACHA

DATE

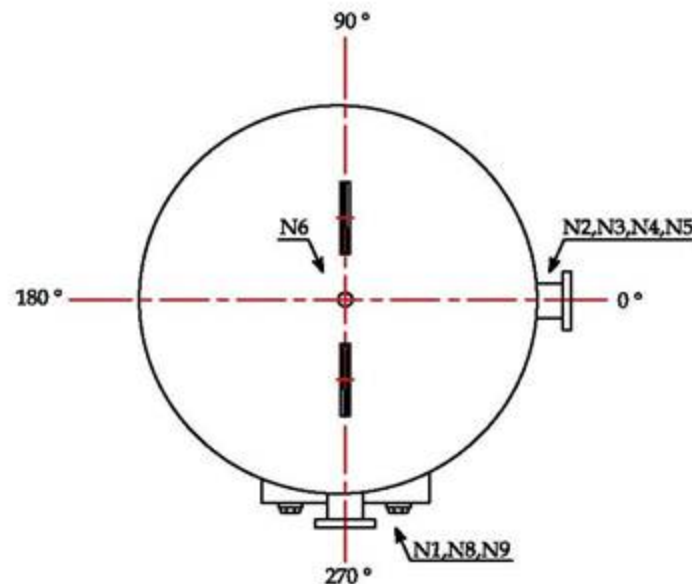
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1/6/14

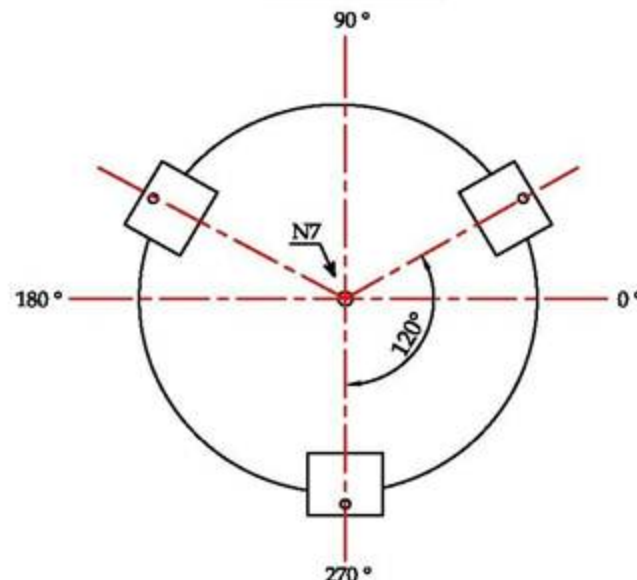
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FRONT VIEW



TOP VIEW



BOTTOM VIEW

DESIGN DATA

CAPACITY AIR VOLUME	9000 LITRES
NUMBER OF UNITS	1
DESIGN PRESSURE	10 BAR.g (150PSI.g)
HYDROSTATIC TEST	15 BAR.g (225PSI.g)
APPROX. WEIGHT	2400 Kg
MATERIAL	SS400 x 12 mm.03k.
PAINT	
- INTERNAL SURFACE	COAL TAR EPOXY
- EXTERNAL PRIMER	RED OXIDE
- EXTERNAL SURFACE	TDA G-370

LONGITUDINAL & CIRCUMFERENTIAL WELDING

INSIDE	ELECTRICAL WELDING 4 mm.
	YAWATA L - 55 (AWS.E-7016)
OUTSIDE	FULLY AUTOMATIC WELDING (SAW)
	FLUX LINCOLN # 860
	WIRE LINCOLN L-61 (AWS EM 22K)
NOZZLE AND OTHERS	SHIELD METAL ARC WELDING (SMAW)
	YAWATA L - 55 (AWS.E-7016)

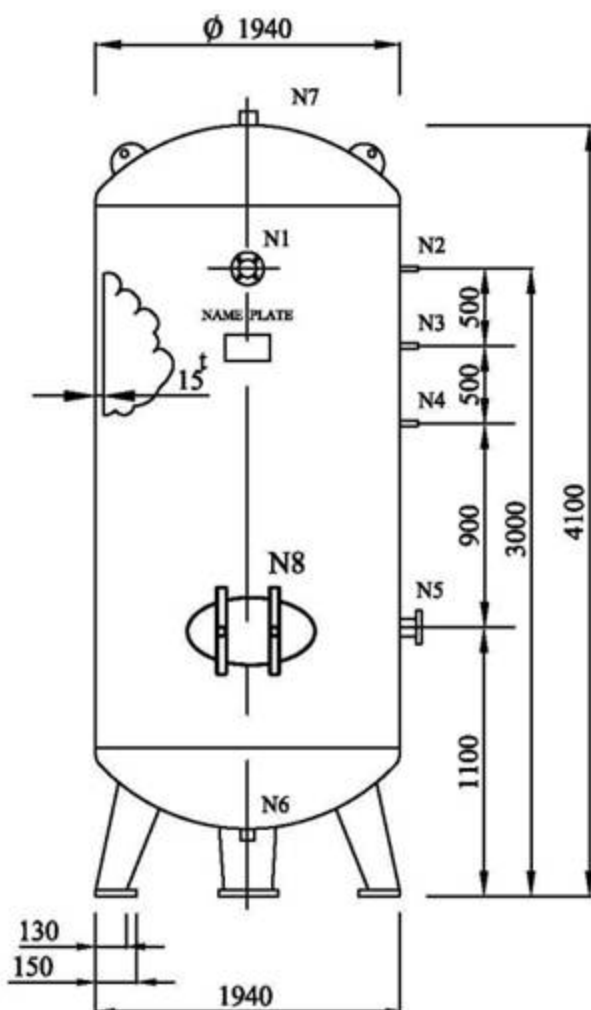
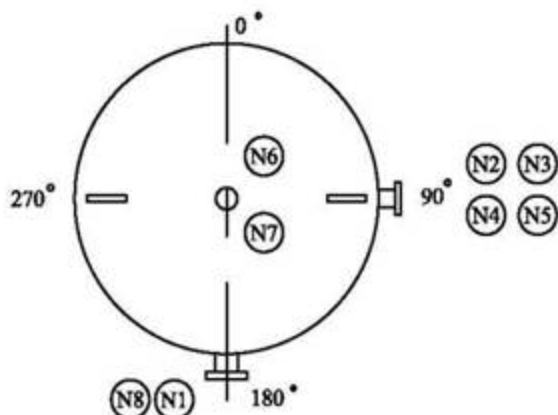
NOZZIE LIST

ITEM NO.	SERVICE	SIZE	QTY	CONNECTION
N1	AIR OUTLET	$\varnothing 6"$	1	FLANGE JIS 10 K
N2	SAFETY VALVE	$\varnothing 1"$	1	Socket BSW
N3	PRESSURE GAUGE	$\varnothing 1"$	1	Socket BSW
N4	AIR REGULATION NOZZLE	$\varnothing 1"$	1	Socket BSW
N5	AIR INLET	$\varnothing 6"$	1	FLANGE JIS 10 K
N6	DRAIN	$\varnothing 1"$	1	Socket BSW
N7	HYDRO TEST NOZZLE	$\varnothing 1"$	1	Socket BSW
N8	MAN HOLE	12"x14"	1	
N9	NAME PLATE			

บริษัท เจ.พี.ที เทคโนโลยี จำกัด
 1 ซอยพลาตินั่มการชนบุรี 28 แขวง 2 แขวงวัดท่าพระ
 เขตบางกอกใหญ่ กรุงเทพฯ 10600
 Tel : 02-4204430 Fax : 02-4204431
 E-mail : center.j.p.t@gmail.com www.jpstechnologygroup.com

AIR RECEIVER TANK CAPACITY 9000/12 LTRS

CUSTOMER			
DRAWN BY	S. ORAWAN	DATE	1/6/14
APPROVED		REV	96



SPECIFICATION

N1 Outlet Nozzle jis 10 k	Ø 6"	Flang.
N2 Safety Valve Nozzle	Ø 1 1/2"	BSW.
N3 Pressure Gauge Nozzle	Ø 1"	BSW.
N4 Air Regulation Nozzle	Ø 1"	BSW.
N5 Inlet Nozzle jis 10 k	Ø 6"	Flang.
N6 Drain Nozzle	Ø 2"	BSW.
N7 Hydro Test Nozzle	Ø 2"	BSW.
N8 Man Hole		

Material Mild Steel SS400 x 15 mm.thk.
 Working Pressure 10 Bar (150 Psi.)
 Hydrostatic Test Pressure 15 Bar (225 Psi.)
 Coal Tar Epoxy Inside
 Red Oxide Primer Outside
 Finish TOA G - 019
 Approx. Weight 3200 Kgs

Longitudinal & Circumferential Welding

Inside Electrical Welding 4 mm
 YAWATA L - 55 (ASW.E - 7016)

Outside Fully Automatic Welding (SAW)
 Flux Lincoln # 860
 Wire Lincoln L - 61 (AWS.EM 12K)

Nozzle and Others

Shield Metal Arc Welding (SMAW)
 YAWATA L - 55 (AWS.E - 7016)

บริษัท เจ. พี. จี เทคโนโลยี จำกัด

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Fax : 02-4204431 E-mail: center.jp.g@gmail.com

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AIR RECEIVER TANK CAPACITY 10000/15 LTRS

CUSTOMER

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K.TANEE

S.RACHA

DATE

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1/6/14

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